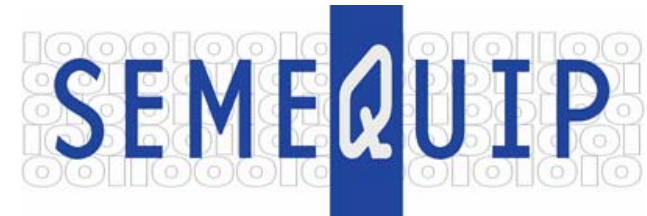




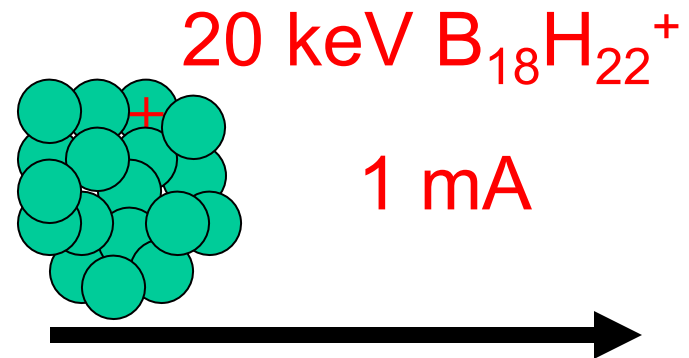
ClusterIon[®] Source for Cluster Implantation

**Thomas N. Horsky
SemEquip, Inc., Billerica MA, 01862 USA**



Why Clusters Are The Solution for High Dose, Low-Energy Implants

- 18 dopant atoms per cluster
- Extract and transport at 20X higher energy
- Increase dose rate by 18X
- Reduces Charging
- No deceleration needed—eliminates energy contamination

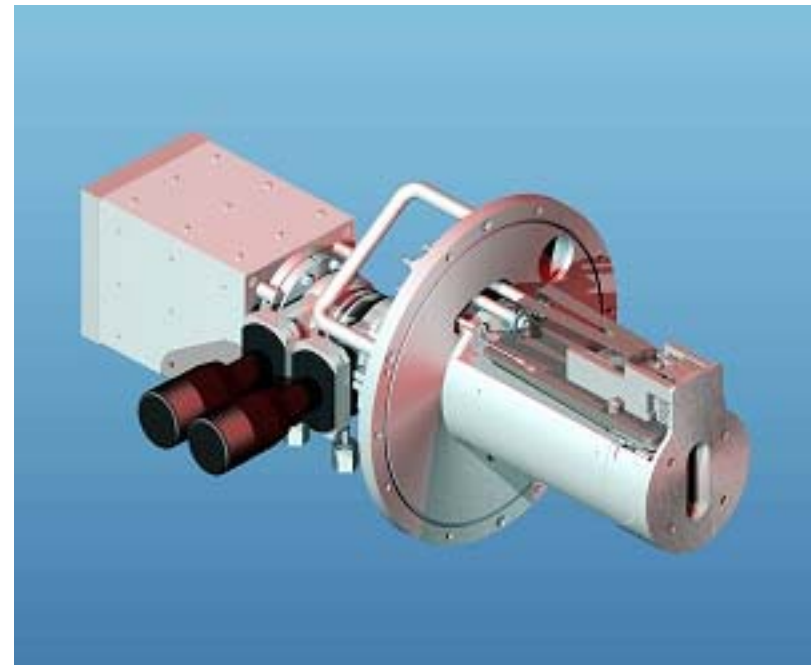


is equivalent to

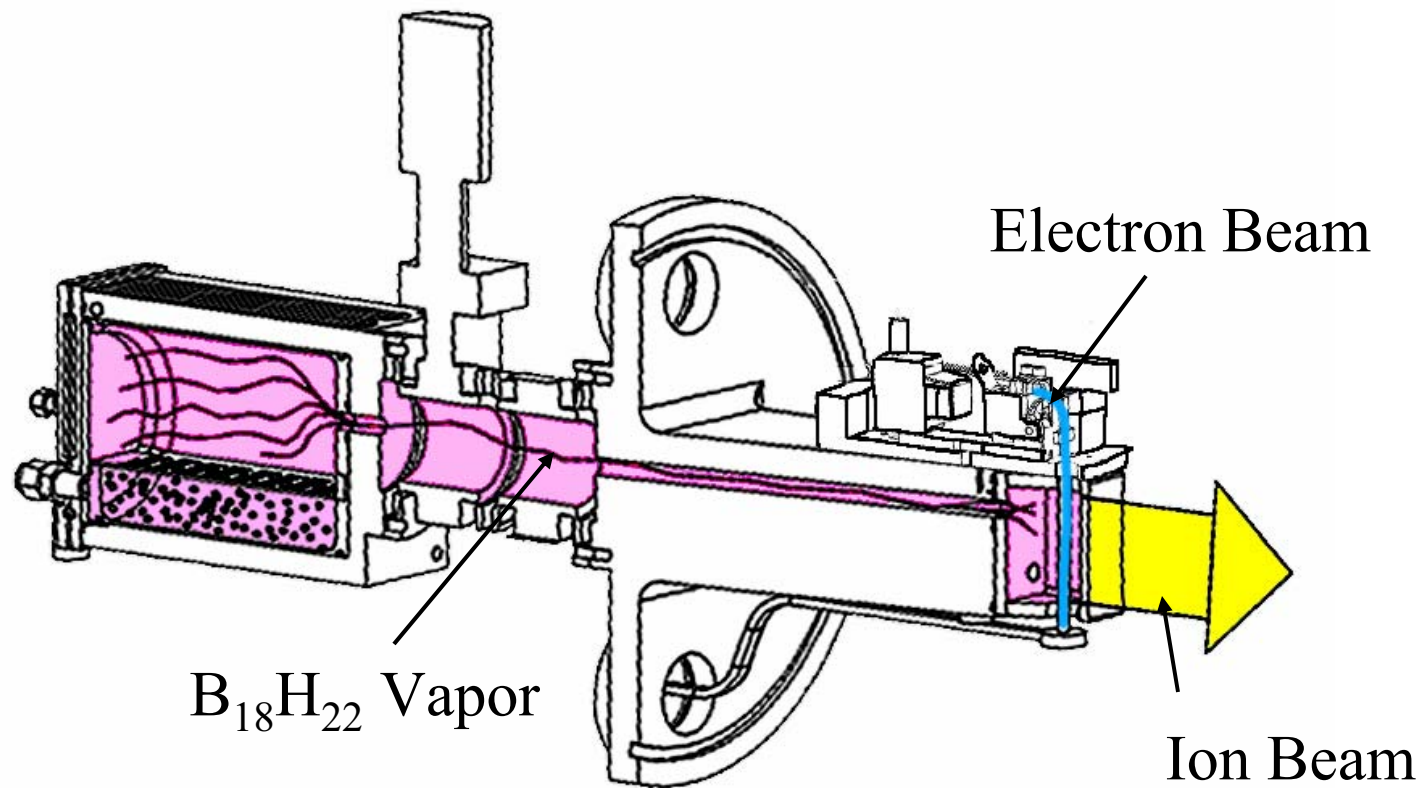


ClusterIon[®] Source & Vaporizer

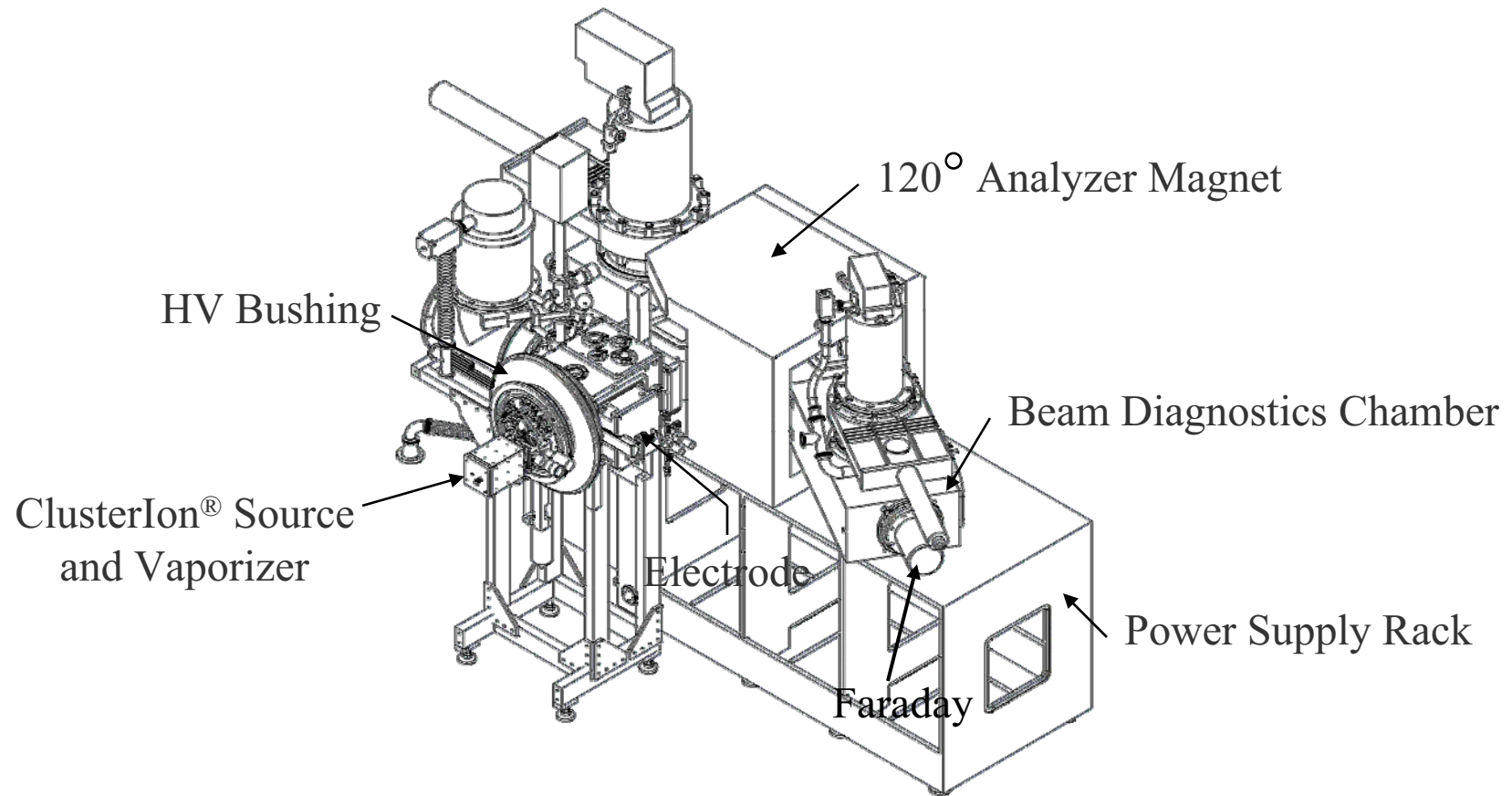
- Small Footprint
- Low Maintenance Cost
- 100 Hour Service Interval
- Retrofittable to
 - Medium Current Tools
 - High Current Tools



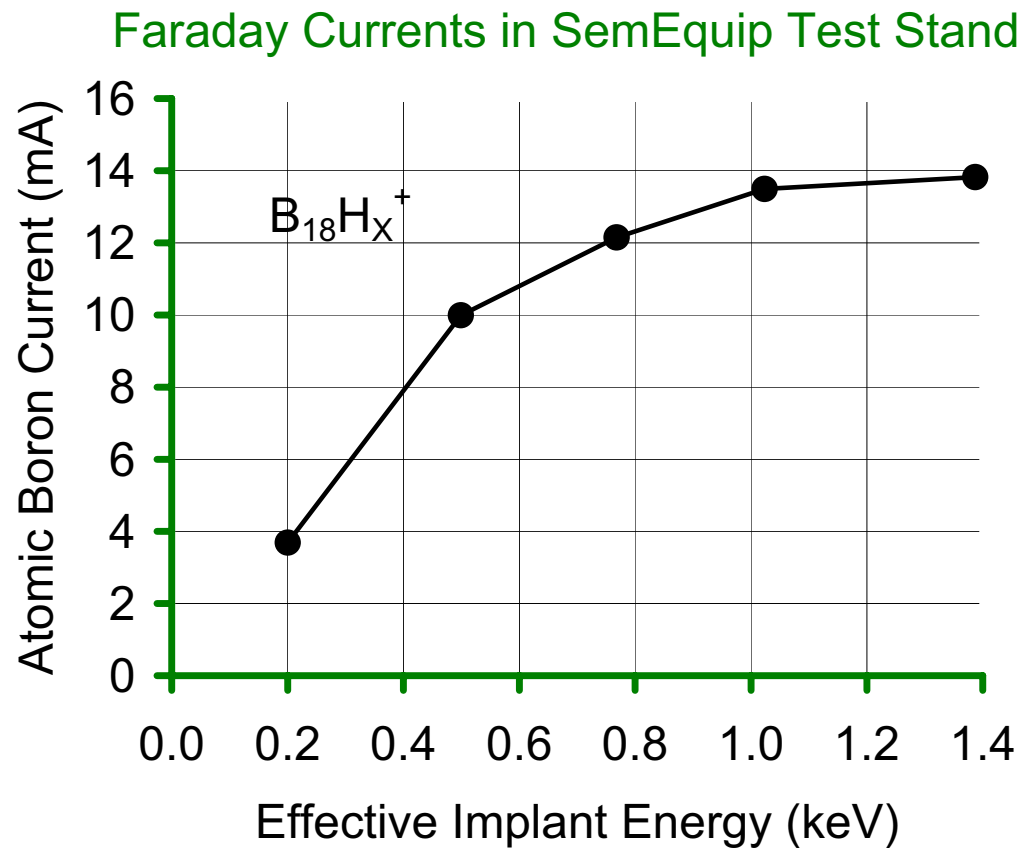
Source Assembly Cross Section



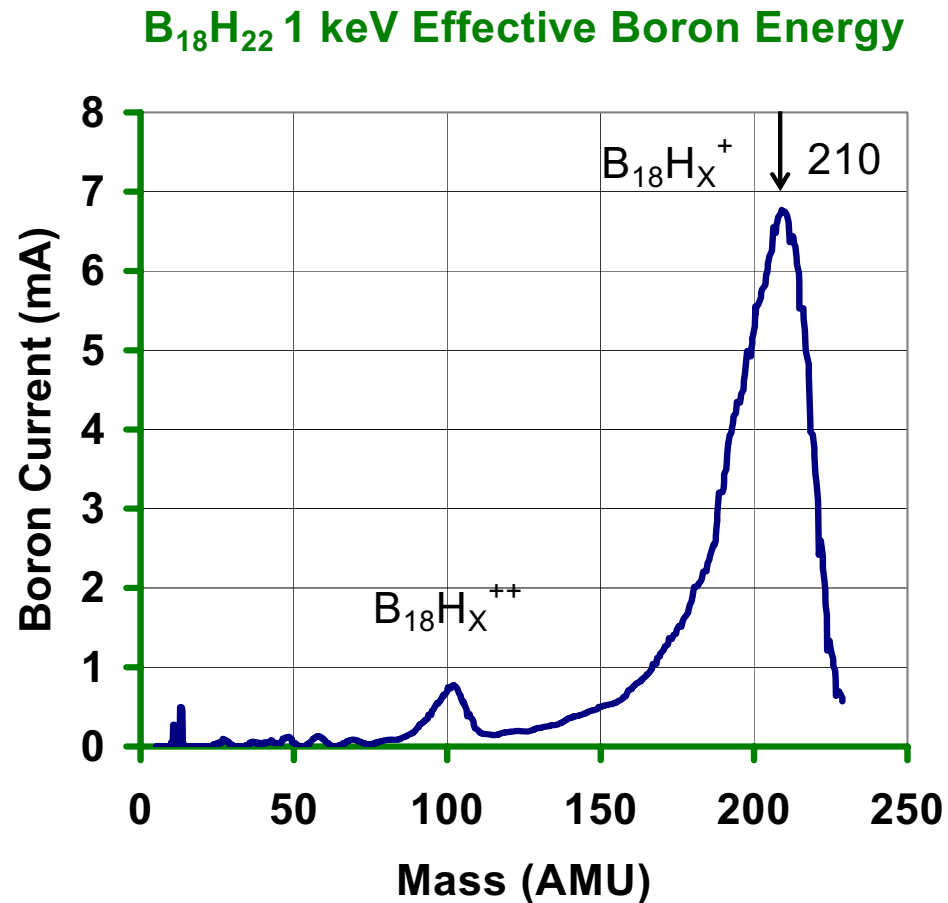
SemEquip Test Stand



ClusterBoron™ Current vs. Effective Implant Energy



ClusterIon[®] Source Retrofitted into a GSD100 Implanter: 1 keV Boron

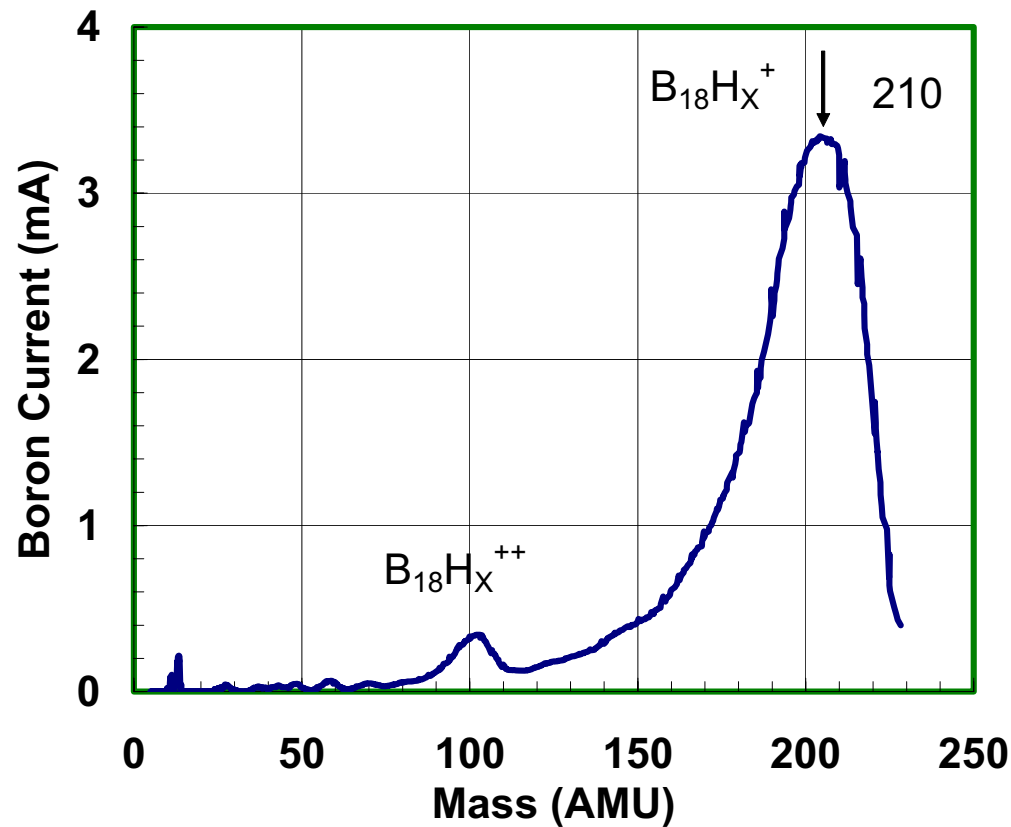


SemEquip Confidential and Proprietary

SEMEQUIP

ClusterIon[®] Source Retrofitted into a GSD100 Implanter: 500 eV Boron

$B_{18}H_{22}$ 500eV Effective Boron Energy (Drift Mode)



SemEquip Confidential and Proprietary

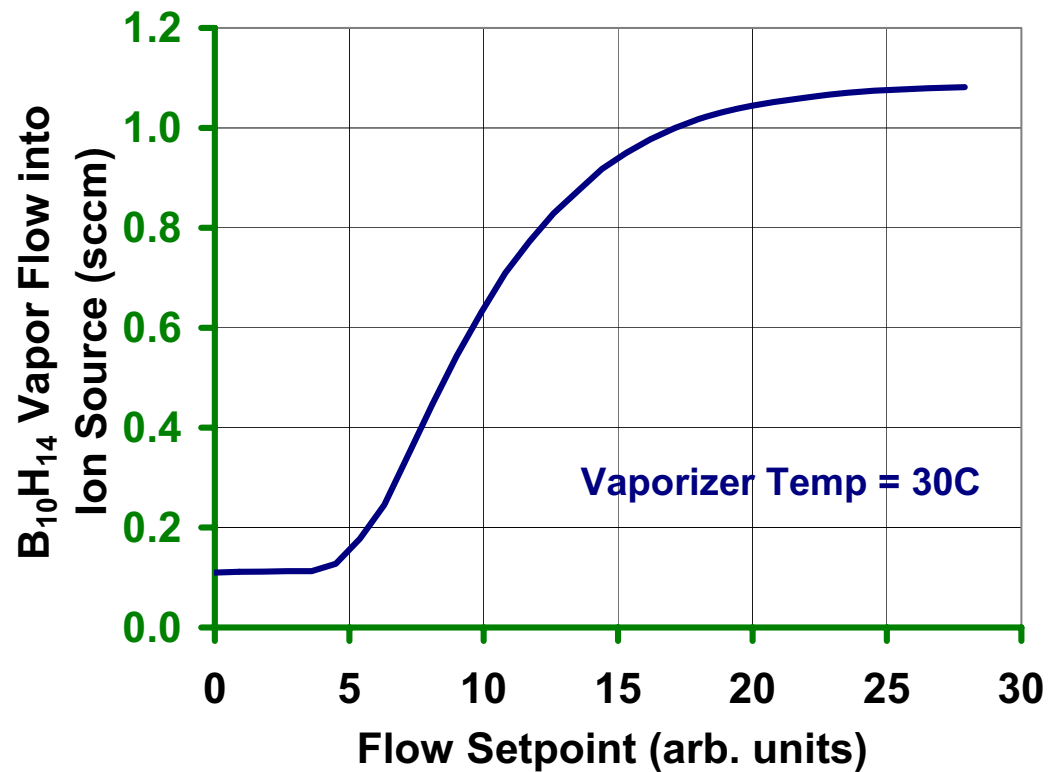
SEMEQUIP

Vapor Delivery System

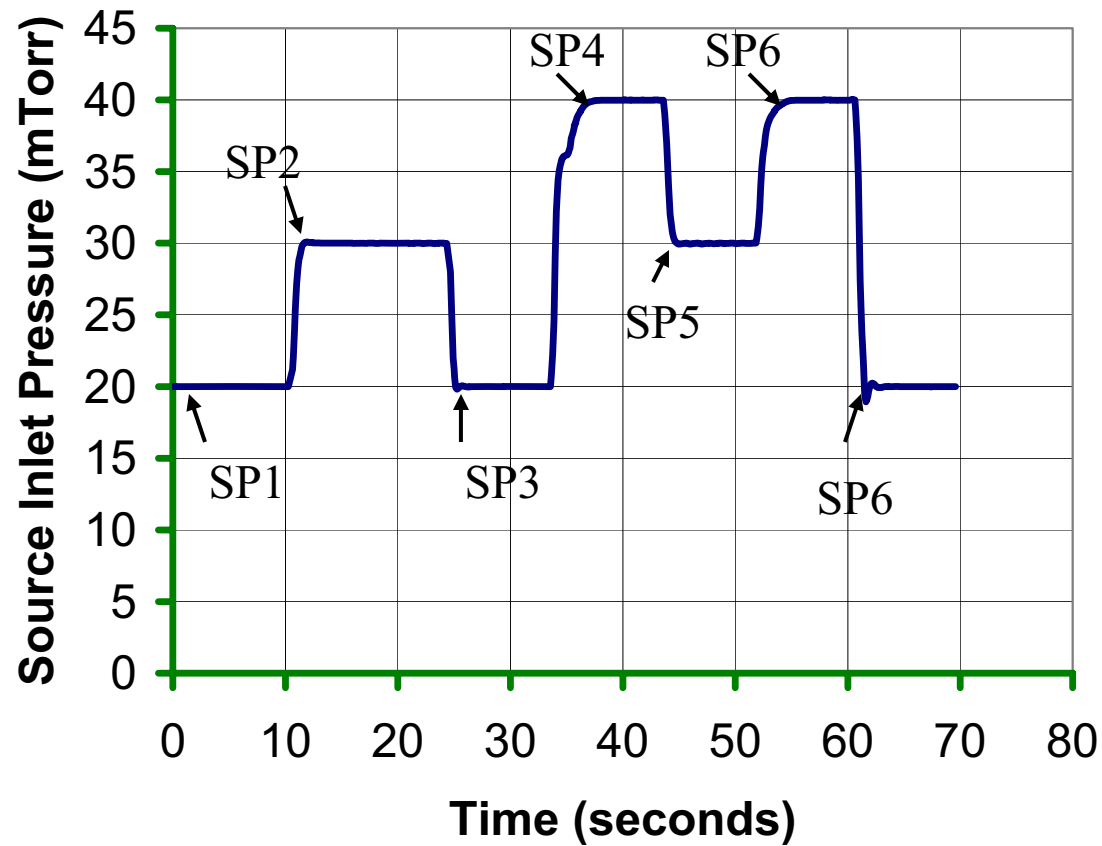
- Regulates vapor flow to $\pm 0.2\%$
- Fully programmable from 20C to 150C
- 3-zone temperature control ensures >95% material usage
- Single charge lasts for 200 hrs
- Demountable without venting vaporizer or ion source

Vapor Flow Dynamic Range

Open-Loop Decaborane Flow Control

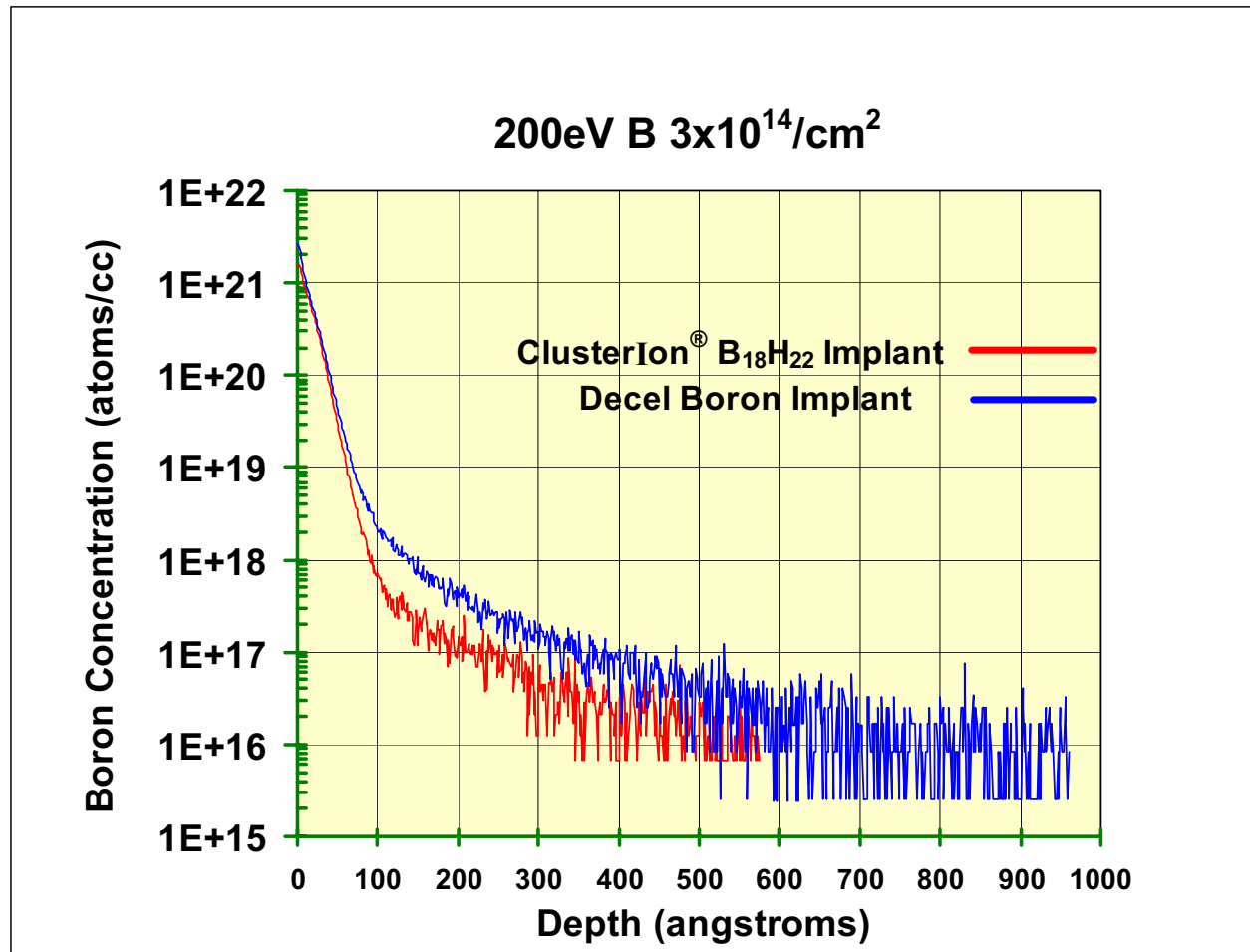


Vapor Flow Step Response



SIMS Profile Comparison— B_{18} vs B

Cluster Beam Yields 35% Shallower Implant



Positive and Negative Ion Spectra

